



SAFETY DATA SHEET

According to Regulation (EC) No. 1907/2006 (REACH) Article 31, Annex II as amended

Ethane

Issue Date:	16.01.2013	Version: 2.3	SDS No.: 000010021715
Revision Date:	29.11.2023		1/50
Last revised date :	11.04.2022		

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name: Ethane

Trade name: Ethane 2.5 Chemical, Ethane 3.5, Ethane 4.5 Scientific

Additional identification

Chemical name: Ethane

Chemical formula: C₂H₆

INDEX No. 601-002-00-X

CAS-No. 74-84-0

EC No. 200-814-8

REACH Registration No. 01-2119486765-21

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Industrial and professional use for chemical analysis, calibration, (routine) quality control, laboratory use. Under controlled conditions.
Industrial and professional. Perform risk assessment prior to use.
Refrigerant. Transfilling gas or liquid, Using gas alone or in mixtures for the calibration of analysis equipment. Using gas as feedstock in chemical processes. Using gas for metal treatment. Formulation of mixtures with gas in pressure receptacles.

Uses advised against Contact supplier for more information on uses. Uses other than those listed above are not supported. Consumer use.

1.3 Details of the supplier of the safety data sheet

Supplier
Linde Gas A/S
Lautruphøj 2-6
2750 Ballerup

Telephone: +4532836600

E-mail: sds.ren@linde.com

1.4 Emergency telephone number: Poison control hotline: tel. +45 82 12 12 12



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SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 as amended.

Physical Hazards

Gases under pressure	Liquefied gas	H280: Contains gas under pressure; may explode if heated.
Flammable gas	Category 1A	H220: Extremely flammable gas.

2.2 Label Elements



Signal Word:	Danger
Hazard Statement(s):	H220: Extremely flammable gas. H280: Contains gas under pressure; may explode if heated.
Precautionary Statements	
General	None.
Prevention:	P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Response:	P377: Leaking gas fire: Do not extinguish, unless leak can be stopped safely. P381: In case of leakage, eliminate all ignition sources.
Storage:	P403: Store in a well-ventilated place.
Disposal	None.



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Unknown toxicity - Health

Acute toxicity, inhalation, gas 0 %

Unknown toxicity - Environment

Acute hazards to the aquatic environment 100 %

Chronic hazards to the aquatic environment 100 %

2.3 Other hazards

Endocrine disrupting properties-Toxicity

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Endocrine disrupting properties-Ecotoxicity

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.



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SECTION 3: Composition/information on ingredients

3.1 Substances

Chemical name Ethane
INDEX No.: 601-002-00-X
CAS-No.: 74-84-0
EC No.: 200-814-8
REACH Registration No.: 01-2119486765-21
Purity: 100%
 The purity of the substance in this section is used for classification only, and does not represent the actual purity of the substance as supplied, for which other documentation should be consulted.
Trade name: Ethane 2.5 Chemical, Ethane 3.5, Ethane 4.5 Scientific

Chemical name	Chemical formula	Concentration	CAS-No.	EC No.	REACH Registration No.	M-Factor:	Notes
Ethane	C2H6	100%	74-84-0	200-814-8	01-2119486765-21	-	

The concentrations of the components in the SDS header, product name on page one and in section 3.2 are in mol due to regulatory requirements. All concentrations are nominal.

This substance has workplace exposure limit(s).

This substance is listed as SVHC.PBT: persistent, bioaccumulative and toxic substance.

vPvB: very persistent and very bioaccumulative substance.

SECTION 4: First aid measures

General: In high concentrations may cause asphyxiation. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation. Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if breathing stopped.

4.1 Description of first aid measures

Inhalation: In high concentrations may cause asphyxiation. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation. Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if breathing stopped.



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Eye contact: Adverse effects not expected from this product.

Skin Contact: Adverse effects not expected from this product.

Ingestion: Ingestion is not considered a potential route of exposure.

4.2 Most important symptoms and effects, both acute and delayed: Respiratory arrest.

4.3 Indication of any immediate medical attention and special treatment needed

Hazards: None.

Treatment: None.

SECTION 5: Firefighting measures

General Fire Hazards: Heat may cause the containers to explode.

5.1 Extinguishing media

Suitable extinguishing media: Water. Dry powder. Foam.

Unsuitable extinguishing media: Carbon Dioxide.

5.2 Special hazards arising from the substance or mixture: Incomplete combustion may form carbon monoxide Incomplete combustion may form carbon monoxide

5.3 Advice for firefighters

Special fire-fighting procedures: In case of fire: Stop leak if safe to do so. Do not extinguish flames at leak because possibility of uncontrolled explosive reignition exists. Continue water spray from protected position until container stays cool. Use extinguishants to contain the fire. Isolate the source of the fire or let it burn out.



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Special protective equipment for fire-fighters:

Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Guideline: EN 469 Protective clothing for firefighters. Performance requirements for protective clothing for firefighting. EN 15090 Footwear for firefighters. EN 659 Protective gloves for firefighters. EN 443 Helmets for fire fighting in buildings and other structures. EN 137 Respiratory protective devices - Self-contained open-circuit compressed air breathing apparatus with full face mask - Requirements, testing, marking.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures:

Evacuate area. Provide adequate ventilation. Consider the risk of potentially explosive atmospheres . In case of leakage, eliminate all ignition sources. Monitor the concentration of the released product. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. EN 137 Respiratory protective devices - Self-contained open-circuit compressed air breathing apparatus with full face mask - Requirements, testing, marking.

6.2 Environmental Precautions:

Prevent further leakage or spillage if safe to do so.

6.3 Methods and material for containment and cleaning up:

Provide adequate ventilation. Eliminate sources of ignition.

6.4 Reference to other sections:

Refer to sections 8 and 13.



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SECTION 7: Handling and storage:

7.1 Precautions for safe handling: Only experienced and properly instructed persons should handle gases under pressure. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Purge system with dry inert gas (e.g. helium or nitrogen) before gas is introduced and when system is placed out of service. Purge air from system before introducing gas. Containers, which contain or have contained flammable or explosive substances, must not be inerted with liquid carbon dioxide. Assess the risk of a potentially explosive atmosphere and the need for suitable equipment i.e. explosion-proof. Take precautionary measures against static discharges. Keep away from ignition sources (including static discharges). Provide electrical earthing of equipment and electrical equipment usable in explosive atmospheres. Use non-sparking tools. Refer to supplier's handling instructions. The substance must be handled in accordance with good industrial hygiene and safety procedures. Ensure the complete system has been (or is regularly) checked for leaks before use. Protect containers from physical damage; do not drag, roll, slide or drop. Do not remove or deface labels provided by the supplier for the identification of the container contents. When moving containers, even for short distances, use appropriate equipment eg. trolley, hand truck, fork truck etc. Secure cylinders in an upright position at all times, close all valves when not in use. Provide adequate ventilation. Suck back of water into the container must be prevented. Do not allow backfeed into the container. Avoid suckback of water, acid and alkalis. Keep container below 50°C in a well ventilated place. Observe all regulations and local requirements regarding storage of containers. When using do not eat, drink or smoke. Store in accordance with local/regional/national/international regulations. Never use direct flame or electrical heating devices to raise the pressure of a container. Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use. Damaged valves should be reported immediately to the supplier. Close container valve after each use and when empty, even if still connected to equipment. Never attempt to repair or modify container valves or safety relief devices. Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment. Keep container valve outlets clean and free from contaminants particularly oil and water. If user experiences any difficulty operating container valve discontinue use and contact supplier. Never attempt to transfer gases from one container to another. Container valve guards or caps should be in place.



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7.2 Conditions for safe storage, including any incompatibilities: All electrical equipment in the storage areas should be compatible with the risk of a potentially explosive atmosphere. Segregate from oxidant gases and other oxidants being stored. Containers should not be stored in conditions likely to encourage corrosion. Stored containers should be periodically checked for general conditions and leakage. Container valve guards or caps should be in place. Store containers in location free from fire risk and away from sources of heat and ignition. Keep away from combustible material.

7.3 Specific end use(s): None.

SECTION 8: Exposure controls/personal protection

8.1 Control Parameters

Occupational Exposure Limits

None of the components have assigned exposure limits.

Biological Limit Values

No biological exposure limits noted for the ingredient(s).

8.2 Exposure controls

Appropriate engineering controls:

Consider a work permit system e.g. for maintenance activities. Ensure adequate air ventilation. Provide adequate general and local exhaust ventilation. Keep concentrations well below lower explosion limits. Gas detectors should be used when quantities of flammable gases or vapours may be released. Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded. Systems under pressure should be regularly checked for leakages. Product to be handled in a closed system. Only use permanent leak tight installations (e.g. welded pipes). Take precautionary measures against static discharges.



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Individual protection measures, such as personal protective equipment

- General information:** A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk. The following recommendations should be considered. Keep self contained breathing apparatus readily available for emergency use. Personal protective equipment for the body should be selected based on the task being performed and the risks involved. Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment. Do not eat, drink or smoke when using the product.
- Eye/face protection:** Wear eye protection to EN 166 when using gases.
Guideline: EN 166 Personal Eye Protection.
- Skin protection**
- Hand Protection:** Guideline: EN 388 Protective gloves against mechanical risks.
Additional Information: Wear working gloves while handling containers
- Body protection:** Wear fire resistant or flame retardant clothing.
Guideline: ISO/TR 2801:2007 Clothing for protection against heat and flame --
General recommendations for selection, care and use of protective clothing.
- Other:** Wear safety shoes while handling containers
Guideline: ISO 20345 Personal protective equipment - Safety footwear.
- Respiratory Protection:** When allowed by a risk assessment Respiratory Protective Equipment (RPE) may be used The selection of the Respiratory Protective Device (RPD) must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected RPD. Self-contained breathing apparatus (SCBA) or positive pressure airline with mask are to be used in oxygen-deficient atmospheres
Guideline: EN 137 Respiratory protective devices - Self-contained open-circuit compressed air breathing apparatus with full face mask - Requirements, testing, marking.
- Thermal hazards:** No precautionary measures are necessary.
- Hygiene measures:** Specific risk management measures are not required beyond good industrial hygiene and safety procedures. Do not eat, drink or smoke when using the product.



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Environmental exposure controls: For waste disposal, see section 13 of the SDS.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state:	Gas
Form:	Liquefied gas
Color:	Colorless
Odor:	Odorless
Odor Threshold:	Odor threshold is subjective and is inadequate to warn of over exposure.
Melting Point:	-297,02 °F/-182,79 °C Experimental result, Key study
Boiling Point:	-127,5 °F/-88,6 °C (101,325 kPa) Experimental result, Key study
Flammability:	This product is not flammable.
Upper/lower limit on flammability or explosive limits	
Explosive limit - upper:	12,5 %(V) Experimental result, Key study
Explosive limit - lower:	2,4 %(V)
Flash Point:	Not applicable to gases and gas mixtures.
Autoignition Temperature:	460 °C Experimental result, Key study
Decomposition Temperature:	Not known.
pH:	Not applicable

Viscosity

Dynamic viscosity:	0,063 mPa.s (-109,3 °F/-78,5 °C)
Kinematic viscosity:	No data available.

Solubility(ies)

Solubility in Water:	61 mg/l
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	1,81
Dispersion Stability:	No data available.
Vapor pressure:	4.194,11388 kPa (77 °F/25 °C)



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Relative density:	0,446 (32 °F/0 °C)
Density:	0,493 g/cm ³ (77 °F/25 °C) Experimental result, Key study 0,351 g/cm ³ (68,0 °F/20,0 °C) 0,4105 g/cm ³ (122,0 °F/50,0 °C)
Relative vapor density:	1,04 AIR=1
Particle characteristics:	Not applicable

9.2 Other information

Flammability:	Tci: 4,5
Minimum ignition energy:	0,24 mJ
Molecular weight:	30,08 g/mol (C ₂ H ₆)
Critical Temp. (°C):	32,0 °C

SECTION 10: Stability and reactivity

10.1 Reactivity:	No reactivity hazard other than the effects described in sub-section below.
10.2 Chemical Stability:	Stable under normal conditions.
10.3 Possibility of hazardous reactions:	Can form a potentially explosive atmosphere in air. May react violently with oxidants.
10.4 Conditions to avoid:	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
10.5 Incompatible Materials:	Air and oxidizers. For material compatibility see latest version of ISO-11114.
10.6 Hazardous Decomposition Products:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.



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SECTION 11: Toxicological information

General information: None.

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity - Oral Product Based on available data, the classification criteria are not met.

Acute toxicity - Dermal Product Based on available data, the classification criteria are not met.

Acute toxicity - Inhalation Product Based on available data, the classification criteria are not met.

Ethane LC 50 (Rat, 10 min): > 800000 ppm Remarks: Inhalation Experimental result, Key study

Repeated dose toxicity Ethane NOAEL (Rat(Female, Male), Inhalation, >= 28 d): 4.000 ppm(m) Inhalation Experimental result, Key study
NOAEC (Rat, Inhalation): 19678 mg/m³

Skin Corrosion/Irritation Product Based on available data, the classification criteria are not met.

Serious Eye Damage/Eye Irritation Product Based on available data, the classification criteria are not met.

Respiratory or Skin Sensitization Product Based on available data, the classification criteria are not met.

Germ Cell Mutagenicity Product Based on available data, the classification criteria are not met.



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In vitro

Ethane Ames test in vitro: (OECD Guideline 471 (Bacterial Reverse Mutation Test)): Negative.

In vivo

Ethane Drosophila Sex-Linked Recessive Lethal Assay (SLRL) test: Negative.

Carcinogenicity

Product Based on available data, the classification criteria are not met.

Reproductive toxicity

Product Based on available data, the classification criteria are not met.

Specific Target Organ Toxicity - Single Exposure

Product Based on available data, the classification criteria are not met.

Specific Target Organ Toxicity - Repeated Exposure

Product Based on available data, the classification criteria are not met.

Aspiration Hazard

Product Not applicable to gases and gas mixtures..

11.2 Information on other hazards

Endocrine disrupting properties

Product: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.;

Components:

Ethane The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.;

Other information

Product: No data available.



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SECTION 12: Ecological information

General information: Not applicable

12.1 Toxicity

Acute toxicity
Product

No ecological damage caused by this product.

Toxicity to microorganisms
Ethane

EC50 (Alga, 96 h): 16,5 mg/l

12.2 Persistence and Degradability
Product

Not applicable to gases and gas mixtures..

12.3 Bioaccumulative potential
Product

The subject product is expected to biodegrade and is not expected to persist for long periods in an aquatic environment.

12.4 Mobility in soil
Product

Because of its high volatility, the product is unlikely to cause ground or water pollution.

12.5 Results of PBT and vPvB
assessment
Product

Not classified as PBT or vPvB.

Global Warming Potential

Global warming potential: 6
Contains greenhouse gas(es). When discharged in large quantities may contribute to the greenhouse effect.

Ethane

[EU. Non-Fluorinated Substance GWPs \(Annex IV\), Regulation 517/2014/EU on fluorinated greenhouse gases](#)
- Global warming potential: 6

12.6 Endocrine disrupting properties:
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Product: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Components:
Ethane The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects:

Other hazards
Product: No data available.

Other effects:

SECTION 13: Disposal considerations

13.1 Waste treatment methods

General information: Do not discharge into any place where its accumulation could be dangerous. Consult supplier for specific recommendations. Do not discharge into areas where there is a risk of forming an explosive mixture with air. Waste gas should be flared through a suitable burner with flash back arrestor.

Disposal methods: Refer to the EIGA code of practice (Doc.30 "Disposal of Gases", downloadable at <http://www.eiga.org>) for more guidance on suitable disposal methods. Dispose of container via supplier only. Discharge, treatment, or disposal may be subject to national, state, or local laws.

European Waste Codes

Container: 16 05 04*: Gases in pressure containers (including halons) containing hazardous substances.



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SECTION 14: Transport information

ADR

- 14.1 UN number or ID number: UN 1035
- 14.2 UN Proper Shipping Name: ETHANE
- 14.3 Transport Hazard Class(es)
 - Class: 2
 - Label(s): 2.1
 - Hazard No. (ADR): 23
 - Tunnel restriction code: (B/D)
- 14.4 Packing Group: -
 - Limited quantity: None.
 - Excepted quantity: None.
- 14.5 Environmental hazards: Not applicable
- 14.6 Special precautions for user: -

RID

- 14.1 UN number or ID number: UN 1035
- 14.2 UN Proper Shipping Name: ETHANE
- 14.3 Transport Hazard Class(es)
 - Class: 2
 - Label(s): 2.1
- 14.4 Packing Group: -
 - Limited quantity: None.
 - Excepted quantity: None.
- 14.5 Environmental hazards: Not applicable
- 14.6 Special precautions for user: -



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IMDG

- 14.1 UN number or ID number: UN 1035
- 14.2 UN Proper Shipping Name: ETHANE
- 14.3 Transport Hazard Class(es)
Class: 2.1
Label(s): 2.1
EmS No.: F-D, S-U
- 14.4 Packing Group: -
Limited quantity: None.
Excepted quantity: None.
- 14.5 Environmental hazards: Not applicable
- 14.6 Special precautions for user: -

IATA

- 14.1 UN number or ID number: UN 1035
- 14.2 Proper Shipping Name: Ethane
- 14.3 Transport Hazard Class(es):
Class: 2.1
Label(s): 2.1
- 14.4 Packing Group: -
Limited quantity: None.
Excepted quantity: None.
- 14.5 Environmental hazards: Not applicable
- 14.6 Special precautions for user: -
Other information
Passenger and cargo aircraft: Forbidden.
Cargo aircraft only: Allowed.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.



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Additional identification:

Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. Before transporting product containers ensure that they are firmly secured. Ensure that the container valve is closed and not leaking. Container valve guards or caps should be in place. Ensure adequate air ventilation.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

EU Regulations

EU. REACH Annex XIV, Substances Subject to Authorization as amended: None present or none present in regulated quantities.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended: None present or none present in regulated quantities.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended: None present or none present in regulated quantities.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended: None present or none present in regulated quantities.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended: None present or none present in regulated quantities.

EU. Directive 2012/18/EU (SEVESO III) on major accident hazards involving dangerous substances, Annex I: Not applicable

National Regulations

Council Directive 89/391/EEC on the introduction of measures to encourage improvements in the safety and health of workers at work Directive 2016/425/EEC on personal protective equipment Directive 2014/34/EU on equipment and protective systems intended for use in potentially explosive atmospheres (ATEX) Only



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products that comply with the food regulations (EC) No. 1333/2008 and (EU) No. 231/2012 and are labelled as such may be used as food additives.
This Safety Data Sheet has been produced to comply with Regulation (EU) 2020/878.

15.2 Chemical safety assessment: Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Revision Information: Not relevant.

Abbreviations and acronyms:

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; EIGA - European Industrial Gases Association; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative



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According to Regulation (EC) No. 1907/2006 (REACH) Article 31, Annex II as amended

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Issue Date:	16.01.2013	Version: 2.3	SDS No.: 000010021715
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Last revised date :	11.04.2022		

Key literature references and sources for data:

Various sources of data have been used in the compilation of this SDS, they include but are not exclusive to:

- Agency for Toxic Substances and Diseases Registry (ATSDR) (<http://www.atsdr.cdc.gov/>).
- European Chemical Agency: Guidance on the Compilation of Safety Data Sheets.
- European Chemical Agency: Information on Registered Substances <http://apps.echa.europa.eu/registered/registered-sub.aspx#search>
- European Industrial Gases Association (EIGA) Doc. 169 "Classification and Labelling guide", as amended.
- International Programme on Chemical Safety (<http://www.inchem.org/>)
- ISO 10156:2010 Gases and gas mixtures - Determination of fire potential and oxidizing ability for the selection of cylinder valve outlets.
- Matheson Gas Data Book, 7th Edition.
- National Institute for Standards and Technology (NIST) Standard Reference Database Number 69.
- The ESIS (European chemical Substances Information System) platform of the former European Chemicals Bureau (ECB) ESIS (<http://ecb.jrc.ec.europa.eu/esis/>).
- The European Chemical Industry Council (CEFIC) ERICards.
- United States of America's National Library of Medicine's toxicology data network TOXNET (<http://toxnet.nlm.nih.gov/index.html>)
- Threshold Limit Values (TLV) from the American Conference of Governmental Industrial Hygienists (ACGIH).
- Substance specific information from suppliers.

Details given in this document are believed to be correct at the time of publication.

Wording of the H-statements in section 2 and 3

H220	Extremely flammable gas.
H280	Contains gas under pressure; may explode if heated.

Training information:

Users of breathing apparatus must be trained. Ensure operators understand the flammability hazard.

Classification according to Regulation (EC) No 1272/2008 as amended.

Press. Gas Liq. Gas, H280
 Flam. Gas 1A, H220



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Other information:

Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out. Ensure adequate air ventilation. Ensure all national/local regulations are observed. Ensure equipment is adequately earthed. Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.

Last revised date:

29.11.2023

Disclaimer:

This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.



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Last revised date :	11.04.2022		

Annex to the extended Safety Data Sheet (eSDS)

Content

Exposure Scenario 1.	Industrial use, Formulation of mixtures with gas in pressure receptacles, Transfilling gas or liquid.
Exposure Scenario 2.	Industrial use, Using gas for metal treatment.
Exposure Scenario 3.	Industrial use, Using gas as feedstock in chemical processes.
Exposure Scenario 4.	Professional use, Using gas alone or in mixtures for the calibration of analysis equipment.
Exposure Scenario 5.	Professional use, Refilling of refrigeration equipment

Exposure Scenario 1.

Exposure scenario worker

1. Industrial use, Formulation of mixtures with gas in pressure receptacles, Transfilling gas or liquid.

List of use descriptors	
Sector(s) of use	
Product categories [PC]:	

Name of contributing environmental scenario and corresponding ERC	<p><u>Formulation of mixtures with gas in pressure receptacles, Transfilling gas or liquid.:</u> ERC2: Formulation into mixture</p>
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Contributing Scenarios	<p><u>Formulation of mixtures with gas in pressure receptacles, Transfilling gas or liquid.:</u> PROC1: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions PROC8b: Transfer of substance or mixture (charging and discharging) at dedicated facilities</p>
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2.1. Contributing exposure scenario controlling environmental exposure for: Formulation of mixtures with gas in pressure receptacles, Transfilling gas or liquid.

Product characteristics

Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 %.
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Physical form of the product	See section 9 of the SDS.
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Viscosity:	
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Kinematic viscosity:	No data available.
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Dynamic viscosity:	0,063 mPa.s
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Amounts used

Annual amount per site	The actual tonnage handled per site is not considered to influence the immissions as such for this scenario as there is practically no release
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Frequency and duration of use

Batch process:	260 Emission days
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Continuous process:	260 Emission days
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Environment factors not influenced by risk management

Other given operational conditions affecting environmental exposure

Other relevant operational conditions	not relevant
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Risk management measures (RMM)



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Last revised date :	11.04.2022		

Technical conditions and measures at process level (source) to prevent release

See chapter 8 of the safety data sheet (Environmental exposure controls).

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Technical and organisational measures	Handle substance within a closed system.
Air	Air - minimum efficiency of 98 %
Soil	not relevant
Water	not relevant
Remarks:	not relevant

Organisational measures to prevent/limit release from site:

none

Conditions and measures related to sewage treatment plant

type:	not relevant
Discharge rate:	not relevant
Treatment effectiveness:	not relevant
Sludge treatment technique:	not relevant
Measures to limit air emissions:	not relevant
Remarks:	Wastewater emission controls are not applicable as there is no direct release to wastewater.

Conditions and measures related to external treatment of waste for disposal

Fraction of used amount transferred to external waste treatment:

Suitable waste treatment	Treatment effectiveness	Remarks
See section 13 of the SDS		External treatment and disposal of waste should comply with applicable local and/or national regulations.



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Last revised date :	11.04.2022		

Conditions and measures related to external recovery of waste

Fraction of used amount transferred to external waste treatment:

Suitable recovery operations:	Treatment effectiveness	Remarks
See section 13 of the SDS		External recovery and recycling of waste should comply with applicable local and/or national regulations.

Additional good practice advice beyond the REACH CSA

Ensure operatives are trained to minimise releases

2.2. Contributing exposure scenario controlling worker exposure for: Formulation of mixtures with gas in pressure receptacles, Transfilling gas or liquid.

Process Categories:	PROC1: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions PROC8b: Transfer of substance or mixture (charging and discharging) at dedicated facilities
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Product characteristics

Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 % (unless stated differently).
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Physical form of the product:	See section 9 of the SDS.
Vapour pressure:	4194,1 kPa
Process temperature:	Approximate 21 °C
Remarks	not relevant

Amounts used

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. professional) and level of containment/automation (as reflected in the PROCs and technical conditions) is the main determinant of the process-intrinsic emission potential.



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Frequency and duration of use

	Use duration:	Frequency of use:	Remarks
Covers daily exposures up to 8 hours		5 days per week	PROC1, PROC8b

Human factors not influenced by risk management

This information is not available.

Other given operational conditions affecting workers exposure

Other relevant operational conditions: . See section 8 of the SDS.

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release

See chapter 7 of the safety data sheet

Technical conditions and measures to control dispersion from source towards the worker

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
Provide a basic standard of general ventilation (1 to 3 air changes per hour).				Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions
Provide a basic standard of general ventilation (1 to 3 air changes per hour).				Transfer of substance or mixture (charging and discharging) at dedicated facilities
Local exhaust				Transfer of substance or



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ventilation				mixture (charging and discharging) at dedicated facilities
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Organisational measures to prevent/limit releases, dispersion and exposure

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
				See section 7 of the SDS. Ensure operatives are trained to minimise exposures. Ensure supervision is in place to check that the RMMs are in place and are being used correctly and that the OCs are being followed

Conditions and measures related to personal protection, hygiene and health evaluation

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
				See chapter 8 of the safety data sheet (Personal protection equipment)

Additional good practice advice beyond the REACH CSA

See section 7 of the SDS. Handle product within a closed system. Apply a good standard of general or controlled ventilation when maintenance activities are carried out.

3. Exposure estimation

Environment:

Formulation of mixtures with gas in pressure receptacles, Transfilling gas or liquid.:

none

Health:

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Formulation of mixtures with gas in pressure receptacles, Transfilling gas or liquid.:

none

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Check that RMMs and OCs are as described above or of equivalent efficiency Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. For scaling see <http://www.ecetoc.org/tra>

Exposure Scenario 2.

Exposure scenario worker

1. Industrial use, Using gas for metal treatment.

List of use descriptors	
Sector(s) of use	SU15: Manufacture of fabricated metal products, except machinery and equipment
Product categories [PC]:	PC14: Metal surface treatment products

Name of contributing environmental scenario and corresponding ERC	<u>Using gas for metal treatment.:</u> ERC4: Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
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Contributing Scenarios	<u>Using gas for metal treatment.:</u> PROC22: Manufacturing and processing of minerals and/or metals at substantially elevated temperature
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2.1. Contributing exposure scenario controlling environmental exposure for: Using gas for metal treatment.

Product characteristics

Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 %.
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Physical form of the product	See section 9 of the SDS.
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Viscosity:	
Kinematic viscosity:	No data available.
Dynamic viscosity:	0,063 mPa.s

Amounts used

Annual amount per site	The actual tonnage handled per site is not considered to influence the immissions as such for this scenario as there is practically no release
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Frequency and duration of use

Batch process:	260 Emission days
Continuous process:	260 Emission days

Environment factors not influenced by risk management

Other given operational conditions affecting environmental exposure

Other relevant operational conditions	not relevant
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Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release

See chapter 8 of the safety data sheet (Environmental exposure controls).

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Technical and organisational measures	Handle substance within a closed system.
Air	Air - minimum efficiency of 98 %
Soil	not relevant



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Water	not relevant
Remarks:	not relevant

Organisational measures to prevent/limit release from site:

none

Conditions and measures related to sewage treatment plant

type:	not relevant
Discharge rate:	not relevant
Treatment effectiveness:	not relevant
Sludge treatment technique:	not relevant
Measures to limit air emissions:	not relevant
Remarks:	Wastewater emission controls are not applicable as there is no direct release to wastewater.

Conditions and measures related to external treatment of waste for disposal

Fraction of used amount transferred to external waste treatment:

Suitable waste treatment	Treatment effectiveness	Remarks
See section 13 of the SDS		External treatment and disposal of waste should comply with applicable local and/or national regulations.

Conditions and measures related to external recovery of waste

Fraction of used amount transferred to external waste treatment:

Suitable recovery operations:	Treatment effectiveness	Remarks
See section 13 of the SDS		External recovery and recycling of waste should comply with applicable local and/or national regulations.

Additional good practice advice beyond the REACH CSA



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Ensure operatives are trained to minimise releases

2.2. Contributing exposure scenario controlling worker exposure for: Using gas for metal treatment.

Process Categories:	PROC22: Manufacturing and processing of minerals and/or metals at substantially elevated temperature
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Product characteristics

Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 % (unless stated differently).
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Physical form of the product:	See section 9 of the SDS.
Vapour pressure:	4194,1 kPa
Process temperature:	Approximate 21 °C
Remarks	not relevant

Amounts used

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. professional) and level of containment/automation (as reflected in the PROCs and technical conditions) is the main determinant of the process-intrinsic emission potential.

Frequency and duration of use

	Use duration:	Frequency of use:	Remarks
Covers daily exposures up to 8 hours		5 days per week	PROC22

Human factors not influenced by risk management

This information is not available.

Other given operational conditions affecting workers exposure

Other relevant operational conditions:	. See section 8 of the SDS.
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Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release

See chapter 7 of the safety data sheet

Technical conditions and measures to control dispersion from source towards the worker

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
Provide a basic standard of general ventilation (1 to 3 air changes per hour).				Manufacturing and processing of minerals and/or metals at substantially elevated temperature
Local exhaust ventilation				Manufacturing and processing of minerals and/or metals at substantially elevated temperature

Organisational measures to prevent/limit releases, dispersion and exposure

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
				See section 7 of the SDS. Ensure operatives are trained to minimise exposures. Ensure supervision is in place to check that the RMMs are in place and are being used correctly and that the OCs are being followed

Conditions and measures related to personal protection, hygiene and health evaluation



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inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
				See chapter 8 of the safety data sheet (Personal protection equipment)

Additional good practice advice beyond the REACH CSA

See section 7 of the SDS. Handle product within a closed system. Apply a good standard of general or controlled ventilation when maintenance activities are carried out.

3. Exposure estimation

Environment:

Using gas for metal treatment.:

none

Health:

Using gas for metal treatment.:

none

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Check that RMMs and OCs are as described above or of equivalent efficiency Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. For scaling see <http://www.ecetoc.org/tra>

Exposure Scenario 3.

Exposure scenario worker

1. Industrial use, Using gas as feedstock in chemical processes.

List of use descriptors	
Sector(s) of use	SU9: Manufacture of fine chemicals
Product categories [PC]:	PC21: Laboratory chemicals



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Name of contributing environmental scenario and corresponding ERC	<u>Using gas as feedstock in chemical processes.:</u> ERC6a: Use of intermediate
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Contributing Scenarios	<u>Using gas as feedstock in chemical processes.:</u> PROC1: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions PROC8b: Transfer of substance or mixture (charging and discharging) at dedicated facilities
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2.1. Contributing exposure scenario controlling environmental exposure for: Using gas as feedstock in chemical processes.

Product characteristics

Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 %.
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Physical form of the product	See section 9 of the SDS.
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Viscosity:	
Kinematic viscosity:	No data available.
Dynamic viscosity:	0,063 mPa.s

Amounts used

Annual amount per site	The actual tonnage handled per site is not considered to influence the immissions as such for this scenario as there is practically no release
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Frequency and duration of use

Batch process:	260 Emission days
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Continuous process:	260 Emission days
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Environment factors not influenced by risk management

Other given operational conditions affecting environmental exposure

Other relevant operational conditions	not relevant
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Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release

See chapter 8 of the safety data sheet (Environmental exposure controls).

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Technical and organisational measures	Handle substance within a closed system.
Air	Air - minimum efficiency of 98 %
Soil	not relevant
Water	not relevant
Remarks:	not relevant

Organisational measures to prevent/limit release from site:

none

Conditions and measures related to sewage treatment plant

type:	not relevant
Discharge rate:	not relevant
Treatment effectiveness:	not relevant
Sludge treatment technique:	not relevant
Measures to limit air emissions:	not relevant



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Remarks:	Wastewater emission controls are not applicable as there is no direct release to wastewater.
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Conditions and measures related to external treatment of waste for disposal

Fraction of used amount transferred to external waste treatment:

Suitable waste treatment	Treatment effectiveness	Remarks
See section 13 of the SDS		External treatment and disposal of waste should comply with applicable local and/or national regulations.

Conditions and measures related to external recovery of waste

Fraction of used amount transferred to external waste treatment:

Suitable recovery operations:	Treatment effectiveness	Remarks
See section 13 of the SDS		External recovery and recycling of waste should comply with applicable local and/or national regulations.

Additional good practice advice beyond the REACH CSA

Ensure operatives are trained to minimise releases
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2.2. Contributing exposure scenario controlling worker exposure for: Using gas as feedstock in chemical processes.

Process Categories:	PROC1: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions PROC8b: Transfer of substance or mixture (charging and discharging) at dedicated facilities
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Product characteristics

Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 % (unless
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	stated differently).
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Physical form of the product:	See section 9 of the SDS.
Vapour pressure:	4194,1 kPa
Process temperature:	Approximate 21 °C
Remarks	not relevant

Amounts used

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. professional) and level of containment/automation (as reflected in the PROCs and technical conditions) is the main determinant of the process-intrinsic emission potential.

Frequency and duration of use

	Use duration:	Frequency of use:	Remarks
Covers daily exposures up to 8 hours		5 days per week	PROC1, PROC8b

Human factors not influenced by risk management

This information is not available.

Other given operational conditions affecting workers exposure

Other relevant operational conditions: . See section 8 of the SDS.

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release

See chapter 7 of the safety data sheet

Technical conditions and measures to control dispersion from source towards the worker

inhalation	dermal exposure	eye exposure	oral exposure	Remarks



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exposure				
Provide a basic standard of general ventilation (1 to 3 air changes per hour).				Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions
Provide a basic standard of general ventilation (1 to 3 air changes per hour).				Transfer of substance or mixture (charging and discharging) at dedicated facilities
Local exhaust ventilation				Transfer of substance or mixture (charging and discharging) at dedicated facilities

Organisational measures to prevent/limit releases, dispersion and exposure

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
				See section 7 of the SDS. Ensure operatives are trained to minimise exposures. Ensure supervision is in place to check that the RMMs are in place and are being used correctly and that the OCs are being followed

Conditions and measures related to personal protection, hygiene and health evaluation

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
				See chapter 8 of the safety data sheet (Personal protection equipment)



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Additional good practice advice beyond the REACH CSA

See section 7 of the SDS. Handle product within a closed system. Apply a good standard of general or controlled ventilation when maintenance activities are carried out.

3. Exposure estimation

Environment:

Using gas as feedstock in chemical processes.:

none

Health:

Using gas as feedstock in chemical processes.:

none

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Check that RMMs and OCs are as described above or of equivalent efficiency Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. For scaling see <http://www.ecetoc.org/tra>

Exposure Scenario 4.

Exposure scenario worker

1. Professional use, Using gas alone or in mixtures for the calibration of analysis equipment.

List of use descriptors	
Sector(s) of use	SU24: Scientific research and development
Product categories [PC]:	PC21: Laboratory chemicals

Name of contributing environmental scenario and corresponding ERC	Using gas alone or in mixtures for the calibration of analysis equipment.: ERC8a: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor)
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Issue Date:	16.01.2013	Version: 2.3	SDS No.: 000010021715
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Last revised date :	11.04.2022		

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Contributing Scenarios	Using gas alone or in mixtures for the calibration of analysis equipment.: PROC15: Use as laboratory reagent
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2.1. Contributing exposure scenario controlling environmental exposure for: Using gas alone or in mixtures for the calibration of analysis equipment.

Product characteristics

Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 %.
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Physical form of the product	See section 9 of the SDS.
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Viscosity:	
Kinematic viscosity:	No data available.
Dynamic viscosity:	0,063 mPa.s

Amounts used

Annual amount per site	The actual tonnage handled per site is not considered to influence the immissions as such for this scenario as there is practically no release
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Frequency and duration of use

Batch process:	260 Emission days
Continuous process:	260 Emission days

Environment factors not influenced by risk management

Other given operational conditions affecting environmental exposure



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Other relevant operational conditions	not relevant
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Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release

See chapter 8 of the safety data sheet (Environmental exposure controls).

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Technical and organisational measures	Handle substance within a closed system.
Air	Air - minimum efficiency of 98 %
Soil	not relevant
Water	not relevant
Remarks:	not relevant

Organisational measures to prevent/limit release from site:

none

Conditions and measures related to sewage treatment plant

type:	not relevant
Discharge rate:	not relevant
Treatment effectiveness:	not relevant
Sludge treatment technique:	not relevant
Measures to limit air emissions:	not relevant
Remarks:	Wastewater emission controls are not applicable as there is no direct release to wastewater.

Conditions and measures related to external treatment of waste for disposal

Fraction of used amount transferred to external waste treatment:

Suitable waste treatment	Treatment effectiveness	Remarks
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See section 13 of the SDS	External treatment and disposal of waste should comply with applicable local and/or national regulations.
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Conditions and measures related to external recovery of waste

Fraction of used amount transferred to external waste treatment:

Suitable recovery operations:	Treatment effectiveness	Remarks
See section 13 of the SDS		External recovery and recycling of waste should comply with applicable local and/or national regulations.

Additional good practice advice beyond the REACH CSA

Ensure operatives are trained to minimise releases
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2.2. Contributing exposure scenario controlling worker exposure for: Using gas alone or in mixtures for the calibration of analysis equipment.

Process Categories:	PROC15: Use as laboratory reagent
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Product characteristics

Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 % (unless stated differently).
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Physical form of the product:	See section 9 of the SDS.
Vapour pressure:	4194,1 kPa
Process temperature:	Approximate 21 °C
Remarks	not relevant

Amounts used

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. professional) and level of containment/automation (as reflected in



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the PROCs and technical conditions) is the main determinant of the process-intrinsic emission potential.

Frequency and duration of use

	Use duration:	Frequency of use:	Remarks
Covers daily exposures up to 8 hours		5 days per week	PROC15

Human factors not influenced by risk management

This information is not available.

Other given operational conditions affecting workers exposure

Other relevant operational conditions: . See section 8 of the SDS.

Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release

See chapter 7 of the safety data sheet

Technical conditions and measures to control dispersion from source towards the worker

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
Provide a good standard of controlled ventilation (5 to 10 air changes per hour).				Use as laboratory reagent
Local exhaust ventilation				Use as laboratory reagent

Organisational measures to prevent/limit releases, dispersion and exposure



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inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
				See section 7 of the SDS. Ensure operatives are trained to minimise exposures. Ensure supervision is in place to check that the RMMs are in place and are being used correctly and that the OCs are being followed

Conditions and measures related to personal protection, hygiene and health evaluation

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
				See chapter 8 of the safety data sheet (Personal protection equipment)

Additional good practice advice beyond the REACH CSA

See section 7 of the SDS. Handle product within a closed system. Apply a good standard of general or controlled ventilation when maintenance activities are carried out.

3. Exposure estimation

Environment:

Using gas alone or in mixtures for the calibration of analysis equipment.:

none

Health:

Using gas alone or in mixtures for the calibration of analysis equipment.:

none

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES



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Check that RMMs and OCs are as described above or of equivalent efficiency Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. For scaling see <http://www.ecetoc.org/tra>

Exposure Scenario 5.

Exposure scenario worker

1. Professional use, Refilling of refrigeration equipment

List of use descriptors	
Sector(s) of use	
Product categories [PC]:	PC16: Heat transfer fluids

Name of contributing environmental scenario and corresponding ERC	<u>Refilling of refrigeration equipment:</u> ERC9a: Widespread use of functional fluid (indoor) ERC9b: Widespread use of functional fluid (outdoor)
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Contributing Scenarios	<u>Refilling of refrigeration equipment:</u> PROC8a: Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
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2.1. Contributing exposure scenario controlling environmental exposure for: Refilling of refrigeration equipment

Product characteristics

Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 %.
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Physical form of the product	See section 9 of the SDS.
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Viscosity:	
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Kinematic viscosity:	No data available.
Dynamic viscosity:	0,063 mPa.s

Amounts used

Annual amount per site	The actual tonnage handled per site is not considered to influence the immissions as such for this scenario as there is practically no release
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Frequency and duration of use

Batch process:	260 Emission days
Continuous process:	260 Emission days

Environment factors not influenced by risk management

Other given operational conditions affecting environmental exposure

Other relevant operational conditions	not relevant
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Risk management measures (RMM)

Technical conditions and measures at process level (source) to prevent release

See chapter 8 of the safety data sheet (Environmental exposure controls).

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Technical and organisational measures	Handle substance within a closed system.
Air	Air - minimum efficiency of 98 %
Soil	not relevant
Water	not relevant
Remarks:	not relevant

Organisational measures to prevent/limit release from site:



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none

Conditions and measures related to sewage treatment plant

type:	not relevant
Discharge rate:	not relevant
Treatment effectiveness:	not relevant
Sludge treatment technique:	not relevant
Measures to limit air emissions:	not relevant
Remarks:	Wastewater emission controls are not applicable as there is no direct release to wastewater.

Conditions and measures related to external treatment of waste for disposal

Fraction of used amount transferred to external waste treatment:

Suitable waste treatment	Treatment effectiveness	Remarks
See section 13 of the SDS		External treatment and disposal of waste should comply with applicable local and/or national regulations.

Conditions and measures related to external recovery of waste

Fraction of used amount transferred to external waste treatment:

Suitable recovery operations:	Treatment effectiveness	Remarks
See section 13 of the SDS		External recovery and recycling of waste should comply with applicable local and/or national regulations.

Additional good practice advice beyond the REACH CSA

Ensure operatives are trained to minimise releases

2.2. Contributing exposure scenario controlling worker exposure for: Refilling of refrigeration



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equipment

Process Categories:	PROC8a: Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
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Product characteristics

Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 % (unless stated differently).
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Physical form of the product:	See section 9 of the SDS.
Vapour pressure:	4194,1 kPa
Process temperature:	Approximate 21 °C
Remarks	not relevant

Amounts used

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. professional) and level of containment/automation (as reflected in the PROCs and technical conditions) is the main determinant of the process-intrinsic emission potential.

Frequency and duration of use

	Use duration:	Frequency of use:	Remarks
Covers daily exposures up to 8 hours		5 days per week	PROC8a

Human factors not influenced by risk management

This information is not available.

Other given operational conditions affecting workers exposure

Other relevant operational conditions:	. See section 8 of the SDS.
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Risk management measures (RMM)



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Technical conditions and measures at process level (source) to prevent release

See chapter 7 of the safety data sheet

Technical conditions and measures to control dispersion from source towards the worker

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
Provide a basic standard of general ventilation (1 to 3 air changes per hour).				Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
Local exhaust ventilation				Transfer of substance or mixture (charging and discharging) at non-dedicated facilities

Organisational measures to prevent/limit releases, dispersion and exposure

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
				See section 7 of the SDS. Ensure operatives are trained to minimise exposures. Ensure supervision is in place to check that the RMMs are in place and are being used correctly and that the OCs are being followed

Conditions and measures related to personal protection, hygiene and health evaluation

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
				See chapter 8 of the safety



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				data sheet (Personal protection equipment)
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Additional good practice advice beyond the REACH CSA

See section 7 of the SDS. Handle product within a closed system. Apply a good standard of general or controlled ventilation when maintenance activities are carried out.

3. Exposure estimation

Environment:

Refilling of refrigeration equipment:

none

Health:

Refilling of refrigeration equipment:

none

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Check that RMMs and OCs are as described above or of equivalent efficiency Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. For scaling see <http://www.ecetoc.org/tra>